

CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Benchmark Metrology, Inc. 1116 SR 46 W Batesville, IN 47006

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

DIMENSIONAL MEASUREMENT

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at www.anab.org.

Jason Stine, Vice President

Expiry Date: 09 December 2025 Certificate Number: L2168





SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Benchmark Metrology, Inc.

1116 SR 46 W Batesville, IN 47006 812-933-5421

DIMENSIONAL MEASUREMENT

Valid to: **December 9, 2025** Certificate Number: **L2168**

1 Dimensional

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 1D	(0 to 1) in	200 μin	Micrometer utilized as a Reference Standard for Dimensional Measurement
	(1 to 2) in	200 μin	
	(2 to 3) in	200 μin	
	(0 to 8) in	610 μin	Optical Comparator utilized as a Reference Standard for Dimensional Measurement

3 Dimensional

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Parameter/Equipment	Range	Expanded Uncertainty of	Reference Standard,
		Measurement (+/-)	Method, and/or Equipment
Dimensional Measurement 3D	X: (0 to 20) in		XO55 CMM utilized as a
	Y: (0 to 40) in	$(110 + 27.6L) \mu in$	Reference Standard for
	Z: (0 to 20) in		Dimensional Measurement
	X: (0 to 40) in		XO107 CMM utilized as a
	Y: (0 to 78) in	(120 + 27.3L) µin	Reference Standard for
	Z: (0 to 40) in		Dimensional Measurement

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%.

Notes:

- 1. L =Length in inches
- This scope is formatted as part of a single document including Certificate of Accreditation No. L2168.

Jason Stine, Vice President



